



SAFETY DATA SHEET

DOW CHEMICAL COMPANY LIMITED

Safety Data Sheet according to Reg. (EU) No 453/2010

Product name: VORAMER™ MA 5028 Grey Isocyanate

Revision Date: 09.03.2015

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DOW CHEMICAL COMPANY LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: VORAMER™ MA 5028 Grey Isocyanate

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Component(s) for the manufacture of urethane polymers. For industrial use.

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

DOW CHEMICAL COMPANY LIMITED
DIAMOND HOUSE, LOTUS PARK,
KINGSBURY CRESCENT,
STAINES
England
TW18 3AG
UNITED KINGDOM

Customer Information Number:

0203 139 4000

SDSQuestion@dow.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 0031 115 694 982

Local Emergency Contact: 00 31 115 69 4982

SECTION 2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Acute toxicity - Category 4 - Inhalation - H332

Skin irritation - Category 2 - H315

Eye irritation - Category 2 - H319

Respiratory sensitisation - Category 1 - H334

Skin sensitisation - Category 1 - H317

Carcinogenicity - Category 2 - H351

Specific target organ toxicity - single exposure - Category 3 - H335
Specific target organ toxicity - repeated exposure - Category 2 - H373
For the full text of the H-Statements mentioned in this Section, see Section 16.

Classification according to EU Directives 67/548/EEC or 1999/45/EC:

Harmful - Xn - R20 - R48/20

Harmful - Carc.Cat.3 - R40

Harmful - R42/43

Irritant - Xi - R36/37/38

For the full text of the R-phrases mentioned in this Section, see Section 16.

2.2 Label elements**Labelling according to Regulation (EC) No 1272/2008:****Hazard pictograms****Signal word: DANGER****Hazard statements**

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs (Respiratory Tract) through prolonged or repeated exposure.

Precautionary statements

P201 Obtain special instructions before use.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284 Wear respiratory protection.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a
+ P312 POISON CENTER or doctor/ physician if you feel unwell.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.

Supplemental information

Contains isocyanates. May produce an allergic reaction.

Contains Diphenylmethane Diisocyanate (MDI) Prepolymer; Diphenylmethane Diisocyanate, isomers and homologues; 4,4'-methylenediphenyl diisocyanate; diphenylmethane-2,4'-diisocyanate

2.3 Other hazards

no data available

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 150409-28-2 EC-No. Polymer Index-No. -	-	50.0 - < 70.0	Diphenylmethane Diisocyanate (MDI) Prepolymer	Resp. Sens. - 1 - H334 Skin Sens. - 1 - H317
CASRN 9016-87-9 EC-No. 618-498-9 Index-No. -	-	30.0 - < 50.0	Diphenylmethane Diisocyanate, isomers and homologues	Acute Tox. - 4 - H332 Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 Resp. Sens. - 1 - H334 Skin Sens. - 1B - H317 Carc. - 2 - H351 STOT SE - 3 - H335 STOT RE - 2 - H373
CASRN 101-68-8 EC-No. 202-966-0 Index-No. 615-005-00-9	01-2119457014-47	15.0 - < 30.0	4,4'- methylenediphenyl diisocyanate	Acute Tox. - 4 - H332 Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 Resp. Sens. - 1 - H334 Skin Sens. - 1 - H317 Carc. - 2 - H351 STOT SE - 3 - H335 STOT RE - 2 - H373
CASRN 5873-54-1 EC-No. 227-534-9 Index-No. 615-005-00-9	01-2119480143-45	0.1 - < 1.0	diphenylmethane- 2,4'-diisocyanate	Acute Tox. - 4 - H332 Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 Resp. Sens. - 1 - H334 Skin Sens. - 1 - H317 Carc. - 2 - H351 STOT SE - 3 - H335 STOT RE - 2 - H373

For the full text of the H-Statements mentioned in this Section, see Section 16.

CASRN / EC-No. / Index-No.	Concentration	Component	Classification: 67/548/EEC
CASRN 150409-28-2 EC-No. Polymer Index-No. –	50.0 - < 70.0	Diphenylmethane Diisocyanate (MDI) Prepolymer	R42/43
CASRN 9016-87-9 EC-No. 618-498-9 Index-No. –	30.0 - < 50.0	Diphenylmethane Diisocyanate, isomers and homologues	Carc.Cat.3 - R40 Xn - R20 - R48/20 Xi - R36/37/38 R42/43
CASRN 101-68-8 EC-No. 202-966-0 Index-No. 615-005-00-9	15.0 - < 30.0	4,4'- methylenediphenyl diisocyanate	Carc.Cat.3 - R40 Xn - R20 - R48/20 Xi - R36/37/38 R42/43
CASRN 5873-54-1 EC-No. 227-534-9 Index-No. 615-005-00-9	0.1 - < 1.0	diphenylmethane-2,4'- diisocyanate	Carc.Cat.3 - R40 Xn - R20 - R48/20 Xi - R36/37/38 R42/43

For the full text of the R-phrases mentioned in this Section, see Section 16.

Note

Both CAS# 101-68-8 and CAS# 5873-54-1 are MDI isomers that are part of CAS# 9016-87-9.

SECTION 4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice: If potential for exposure exists refer to Section 8 for specific personal protective equipment. First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection).

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome). Maintain adequate ventilation and oxygenation of the patient. May cause asthma-like (reactive airways) symptoms. Bronchodilators, expectorants, antitussives and corticosteroids may be of help. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Isocyanates. Hydrogen cyanide. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction. Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is produced when product burns. Electrically ground and bond all equipment.

5.3 Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water is not recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not available.

Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas. Keep upwind of spill. Spilled material may cause a slipping hazard. Ventilate area of leak or spill. If available, use foam to smother or suppress. Refer to section 7, Handling, for additional precautionary measures. See Section 10 for more specific information. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

6.2 Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

6.3 Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Vermiculite. Sand. Clay. Do NOT use absorbent materials such as: Cement powder (Note: may generate heat). Collect in suitable and properly labeled open containers. Do not place in sealed containers. Suitable containers include: Metal drums. Plastic drums. Polylined fiber pacs. Wash the spill site with large quantities of water. Attempt to neutralize by adding suitable decontaminant solution: Formulation 1: sodium carbonate 5 - 10%; liquid detergent 0.2 - 2%; water to make up to 100%, OR Formulation 2: concentrated ammonia solution 3 - 8%; liquid detergent 0.2 - 2%; water to make up to 100%. If ammonia is used, use good ventilation to prevent vapor exposure. Contact your supplier for clean-up assistance. See Section 13, Disposal Considerations, for additional information.

6.4 Reference to other sections: References to other sections, if applicable, have been provided in the previous sub-sections.

SECTION 7. HANDLING AND STORAGE

7.1 Precautions for safe handling: Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Use with adequate ventilation. Wash thoroughly after handling. Keep container tightly closed. This material is hygroscopic in nature. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

7.2 Conditions for safe storage, including any incompatibilities: Do not store product contaminated with water to prevent potential hazardous reaction. Protect from atmospheric moisture. Store in a dry place. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

Storage stability

Storage temperature: 15 - 25 °C
Storage Period: 6 Month

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Diphenylmethane Diisocyanate, isomers and homologues	GB EH40	TWA	SEN
	GB EH40	STEL	SEN
	GB EH40	TWA	0.02 mg/m ³ , as -NCO
	GB EH40	STEL	0.07 mg/m ³ , as -NCO
4,4'-methylenediphenyl diisocyanate	ACGIH	TWA	0.005 ppm
	GB EH40	TWA	SEN
	GB EH40	STEL	SEN
	GB EH40	TWA	0.02 mg/m ³ , as -NCO
	GB EH40	STEL	0.07 mg/m ³ , as -NCO
diphenylmethane-2,4'-diisocyanate	GB EH40	TWA	0.02 mg/m ³ , as -NCO
	GB EH40	STEL	0.07 mg/m ³ , as -NCO

8.2 Exposure controls

Engineering controls: Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure.

Individual protection measures

Eye/face protection: Use chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. When prolonged or frequently repeated contact may occur,

a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply.

Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2.

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	Liquid.
Color	grey
Odor	characteristic
Odor Threshold	0.4 ppm <i>Based on Literature for MDI.</i> Odor is inadequate warning of excessive exposure.
pH	No test data available
Melting point/range	No test data available
Freezing point	No test data available
Boiling point (760 mmHg)	Decomposes before boiling

Flash point	closed cup >200 °C <i>Estimated.</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not applicable to liquids
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	<0.000012 hPa at 25 °C <i>Literature</i>
Relative Vapor Density (air = 1)	8.5 <i>Literature</i>
Relative Density (water = 1)	1.11 - 1.15 at 20 °C / 20 °C <i>ASTM D891</i>
Water solubility	insoluble, reacts, evolution of CO ₂
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Kinematic Viscosity	3,300 - 6,500 mm ² /s at 20 °C <i>ASTM D4889</i>
Explosive properties	Not explosive
Oxidizing properties	No

9.2 Other information

Molecular weight No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10. STABILITY AND REACTIVITY

10.1 Reactivity: Products based on diisocyanates like TDI and MDI react with many materials to release heat. The reaction rate increases with temperature as well as with increased contact; these reactions can become violent. Contact is increased by stirring or if the other material acts as a solvent. Products based on diisocyanates such as TDI and MDI are not soluble in water and will sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea.

10.2 Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

10.3 Possibility of hazardous reactions: Can occur. Exposure to elevated temperatures can cause product to decompose and generate gas. This can cause pressure build-up and/or rupturing of closed containers. Polymerization can be catalyzed by: Strong bases. Water.

10.4 Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid. Avoid moisture. Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction.

10.5 Incompatible materials: Avoid contact with: Acids. Alcohols. Amines. Water. Ammonia. Bases. Metal compounds. Moist air. Strong oxidizers. Products based on diisocyanates like TDI and MDI react with many materials to release heat. The reaction rate increases with temperature as well as with increased contact; these reactions can become violent. Contact is increased by stirring or if the other material acts as a solvent. Products based on diisocyanates such as TDI and MDI are not soluble in water and will sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Avoid contact with metals such as: Aluminum. Zinc. Brass. Tin. Copper. Galvanized metals. Avoid contact with absorbent materials such as: Moist organic absorbents. Avoid unintended contact with polyols. The reaction of polyols and isocyanates generate heat.

10.6 Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition.

SECTION 11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Observations in animals include: Gastrointestinal irritation.

As product: Single dose oral LD50 has not been determined.
LD50, Rat, > 2,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

The dermal LD50 has not been determined.
LD50, Rabbit, > 2,000 mg/kg Estimated.

Acute inhalation toxicity

At room temperature, vapors are minimal due to low volatility. However, certain operations may generate vapor or mist concentrations sufficient to cause respiratory irritation and other adverse effects. Such operations include those in which the material is heated, sprayed or otherwise mechanically dispersed such as drumming, venting or pumping. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause skin irritation with local redness.
Material may stick to skin causing irritation upon removal.
May stain skin.

Serious eye damage/eye irritation

May cause eye irritation.

May cause slight temporary corneal injury.

Sensitization

A component in this mixture has been shown to be a skin sensitizer.

Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

A component in this mixture may cause an allergic respiratory response.

MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.

Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Carcinogenicity

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Teratogenicity

In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.

Reproductive toxicity

No relevant data found.

Mutagenicity

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard. No aspiration toxicity classification

COMPONENTS INFLUENCING TOXICOLOGY:

Diphenylmethane Diisocyanate (MDI) Prepolymer

Acute inhalation toxicity

The LC50 has not been determined.

Diphenylmethane Diisocyanate, isomers and homologues

Acute inhalation toxicity

LC50, Rat, 4 Hour, dust/mist, 0.49 mg/l

For similar material(s): 2,4'-Diphenylmethane diisocyanate (CAS 5873-54-1). LC50, Rat, 4 Hour, Aerosol, 0.31 mg/l

For similar material(s): 4,4'-Methylenediphenyl diisocyanate (CAS 101-68-8). LC50, Rat, 1 Hour, Aerosol, 2.24 mg/l

4,4'-methylenediphenyl diisocyanate

Acute inhalation toxicity

LC50, Rat, 1 Hour, dust/mist, 2.24 mg/l

diphenylmethane-2,4'-diisocyanate

Acute inhalation toxicity

LC50, Rat, 4 Hour, dust/mist, 0.31 mg/l

For similar material(s): 4,4'-Methylenediphenyl diisocyanate (CAS 101-68-8). LC50, Rat, 1 Hour, Aerosol, 2.24 mg/l

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

12.1 Toxicity

Diphenylmethane Diisocyanate (MDI) Prepolymer

Acute toxicity to fish

No relevant data found.

Diphenylmethane Diisocyanate, isomers and homologues

Acute toxicity to fish

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:

NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l

EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

4,4'-methylenediphenyl diisocyanate

Acute toxicity to fish

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:

NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l

EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

diphenylmethane-2,4'-diisocyanate

Acute toxicity to fish

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:
EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:
NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:
EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants

EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

12.2 Persistence and degradability**Diphenylmethane Diisocyanate (MDI) Prepolymer**

Biodegradability: No relevant data found.

Diphenylmethane Diisocyanate, isomers and homologues

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 302C or Equivalent

4,4'-methylenediphenyl diisocyanate

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 302C or Equivalent

diphenylmethane-2,4'-diisocyanate

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 302C or Equivalent

12.3 Bioaccumulative potential

Diphenylmethane Diisocyanate (MDI) Prepolymer

Bioaccumulation: No relevant data found.

Diphenylmethane Diisocyanate, isomers and homologues

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

4,4'-methylenediphenyl diisocyanate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

diphenylmethane-2,4'-diisocyanate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

12.4 Mobility in soil

Diphenylmethane Diisocyanate (MDI) Prepolymer

No relevant data found.

Diphenylmethane Diisocyanate, isomers and homologues

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

4,4'-methylenediphenyl diisocyanate

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

diphenylmethane-2,4'-diisocyanate

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

12.5 Results of PBT and vPvB assessment

Diphenylmethane Diisocyanate (MDI) Prepolymer

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Diphenylmethane Diisocyanate, isomers and homologues

This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

4,4'-methylenediphenyl diisocyanate

This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

diphenylmethane-2,4'-diisocyanate

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

12.6 Other adverse effects**Diphenylmethane Diisocyanate (MDI) Prepolymer**

This substance is not in Annex I of Regulation (EC) No 1005/2009 on substances that deplete the ozone layer.

Diphenylmethane Diisocyanate, isomers and homologues

This substance is not in Annex I of Regulation (EC) No 1005/2009 on substances that deplete the ozone layer.

4,4'-methylenediphenyl diisocyanate

This substance is not in Annex I of Regulation (EC) No 1005/2009 on substances that deplete the ozone layer.

diphenylmethane-2,4'-diisocyanate

This substance is not in Annex I of Regulation (EC) No 1005/2009 on substances that deplete the ozone layer.

SECTION 13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required. Do not dump into any sewers, on the ground, or into any body of water. Incineration under approved, controlled conditions using incinerators suitable or designed for the disposal of hazardous chemical wastes, is the preferred method for disposal. Small quantities of waste may be pretreated for example with polyol, to neutralise prior to disposal. Empty drums should be decontaminated (see Section 6) and either punctured and scrapped or given to an approved drum reconditioner.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

- | | |
|--|---|
| 14.1 UN number | Not applicable |
| 14.2 Proper shipping name | Not regulated for transport |
| 14.3 Class | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | No data available. |

Classification for SEA transport (IMO-IMDG):

14.1 UN number	Not applicable
14.2 Proper shipping name	Not regulated for transport
14.3 Class	Not applicable
14.4 Packing group	Not applicable
14.5 Environmental hazards	Not considered as marine pollutant based on available data.
14.6 Special precautions for user	No data available.
14.7 Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1 UN number	Not applicable
14.2 Proper shipping name	Not regulated for transport
14.3 Class	Not applicable
14.4 Packing group	Not applicable
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**REACH Regulation (EC) No 1907/2006**

This product contains only components that have been either pre-registered, registered, are exempt from registration or are regarded as registered according to Regulation (EC) No. 1907/2006 (REACH). The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

Restrictions on the manufacture, placing on the market and use:

The following substance/s contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain

dangerous substances, mixtures and articles. Users of this product have to comply with the restrictions placed upon it by the aforementioned provision.

CAS-No.: 9016-87-9	Name: Diphenylmethane Diisocyanate, isomers and homologues
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Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) no 1907/2006 for Conditions of restriction

CAS-No.: 101-68-8	Name: 4,4'-methylenediphenyl diisocyanate
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Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) no 1907/2006 for Conditions of restriction

Seveso II - Directive 96/82/EC and its amendments:

Listed in Regulation: Directive 96/82/EC does not apply

15.2 Chemical Safety Assessment

Not applicable

SECTION 16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

Full text of R-phrases referred to under sections 2 and 3

R20	Harmful by inhalation.
R36/37/38	Irritating to eyes, respiratory system and skin.
R40	Limited evidence of a carcinogenic effect.
R42/43	May cause sensitisation by inhalation and skin contact.
R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

Acute Tox. - 4 - H332 - Calculation method
 Skin Irrit. - 2 - H315 - Calculation method
 Eye Irrit. - 2 - H319 - Calculation method
 Resp. Sens. - 1 - H334 - Calculation method
 Skin Sens. - 1 - H317 - Calculation method
 Carc. - 2 - H351 - Calculation method
 STOT SE - 3 - H335 - Calculation method
 STOT RE - 2 - H373 - Calculation method

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact.

Revision

Identification Number: 102971231 / A279 / Issue Date: 09.03.2015 / Version: 1.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
GB EH40	UK. EH40 WEL - Workplace Exposure Limits
SEN	Sensitizer
STEL	Short-term exposure limit (15-minute reference period)
TWA	8-hour, time-weighted average

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW CHEMICAL COMPANY LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.